



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6795969-5
Job Sheet 200567



Part No: RB6795969-5

Job Qty: 4 pcs

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/3/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB6795969 Rev ~~X~~ IPP Rev. A 19.09.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	SL-154 - 1	4 pcs	10/3/19	10/3/19	1.00	0.80	SL-154 - 1	JB 19.11.08
110	QC 2	4 pcs	10/3/19	10/3/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19.11.08
							QC 2 - 63	

DAS
62
9-89

DAS
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9-89

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S230340



Part: RB6795969-5

Job No: 200567

Serial No/Batch: S230340

Revision: C

Inspector:

Exn Date:

Plex 9/12/19 12:40 PM Dart.Renwick.Jennifer

120 QC 8	4 pcs	10/3/19	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A. 19-11-08
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
130 Outsource - 12 - Black Oxide	4 pcs	10/3/19		GRO002-VC	2019-11-12
140 Packaging 2-1 - Receive - B4B	4 pcs	10/3/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	NOV 19 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	

9/12/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
150 QC 6	4 pcs	10/3/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS 81
					QC 6 - 40	9-89
					QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	4 pcs	10/3/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
170 QC 21 - SA	4 pcs	10/3/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	DAS 21
					QC 21 - SA - 53	NOV 20 2019

Part Op 100 - 1-Machine as per folio FC N/A FOLIO REV: AA DWG REV: C 2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Issue P/O: 45078 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-

16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type;

4140 -Certificate of Conformity is required

140 - (Receive & Inspect for Damage & Mat'l Certs) Certificate of Conformity is required

150 - QC6- All purchased or subcontracted products

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R0.625	AISI 4140 Quenched & Tempered Steel Round Bar 0.625" Dia.	1.4000 ft (.35 ea)	100-SL-154 - 1	S216622

Plex 9/12/19 12:40 PM Dart.Renwick.Jennifer

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	MT-4140QT-R0.625 <i>R0.750" B.e</i>	1	97	0
Part Specifications				
Specifications could not be found.				

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DART AEROSPACE LTD		Work Order:	200567
Description: Torquemeter Handle		Part Number:	BB6795969-5
Inspection Dwg: BB6795969-5 Rev: c.		Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by: JB	Checked by: B.A	QC Inspector:
Date: 19-11-08	Date: 19-11-08	Date:

Engineering Approval: (if necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER POHB045078



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045078
PO Date: 11/12/19
Due Date: 11/20/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

2019-11-13

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200224	RB6798089-3	6798089 Rev A	Spacer Outside Processing - Black Oxide Issue P/O -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed X6	-	11/20/19	6 pcs	0 pcs	6 pcs	\$2.25/pcs	\$13.50
2	201319	RBST2812-P-1	RBST2800-P Rev 1	Base Outsource12 (Outside Processing - Black Oxide) Issue P/O -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; O1 -Certificate of Conformity is required	Firmed X6	-	11/20/19	6 pcs	0 pcs	6 pcs	\$2.95/pcs	\$17.70



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PURCHASE ORDER

POHB045078



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201018	RBE117-15004W6-1	RBE117-15004W6 Rev B	Drift -Issue P/O -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; O1 -Certificate of Conformity is required	Firmed X7	-	11/20/19	7 pcs	0 pcs	7 pcs	\$9.50/pcs	\$66.50
4	197352	RBE350A93-3300-20	RBE350A93-3300-20 Rev 3	Tail Rotor Hub Socket -Issue P/O -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed X14	-	11/20/19	14 pcs	0 pcs	14 pcs	\$6.75/pcs	\$94.50
5	200567	RB6795969-5	RB6795969 Rev C	Handle -Issue P/O -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed X7	-	11/20/19	7 pcs	0 pcs	7 pcs	\$4.15/pcs	\$29.05
Grand Total:											\$221.25	

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PURCHASE ORDER

POHB045078



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/13/19 4:47 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(024053-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9

Tel: 514-335-3666

Fax: 514-335-3868

www.groupealtech.com

Bon de Livraison / Packing Slip

024053-1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
18-Nov-2019		Jigar Patel				POHB045078			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RB6798089-3 Rev.A	6798089 01 -OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS - 1		OXIDE-BLACK CH	6	6	0	0	0
2	RBST2812-P-1 Rev.1	RBST2812-P OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS		OXIDE-BLACK CH	6	6	0	0	0
3	RBE117-15004W6-1 Rev.B	RBE117-15004W6 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS		OXIDE-BLACK CH	7	7	0	0	0
4	RBE350A93-3300-20 Rev.3	RBE350A93-3300-20 01 -OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C CLASS1		OXIDE-BLACK CH	14	14	0	0	0
5	RB6795969-5 Rev.C	RB6795969 OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY THIN LAYER OF OIL/CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL -C-81309 TYPE 3 OR MILL-C23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS		OXIDE-BLACK CH	7	7	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.